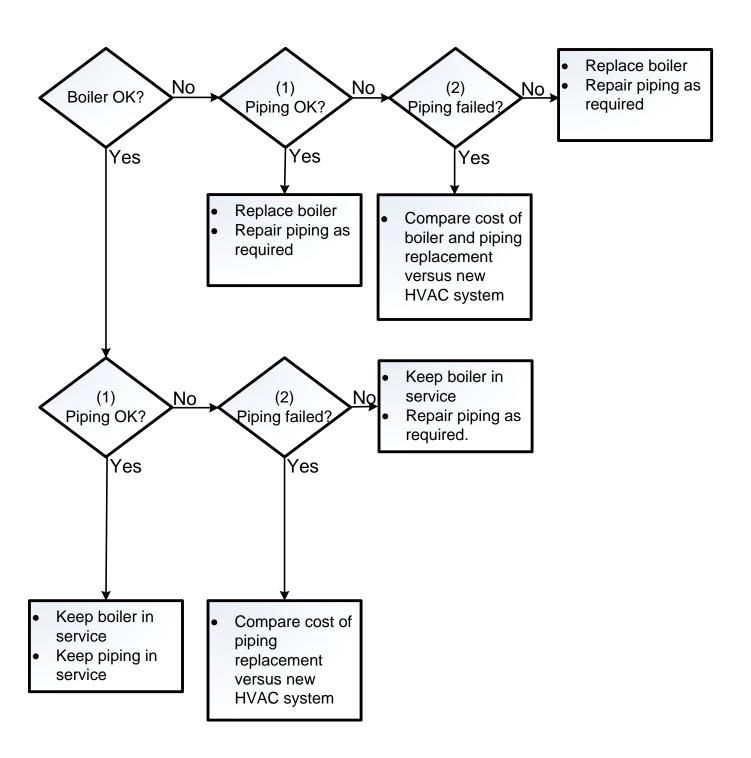
Boiler Decision Chart



- (1) Obtain pipe samples and evaluate according to Boiler Systems R & I Guidelines. Make determination of expected life.
- (2) If more than 50% of piping needs to be replaced <u>or</u> the remaining pipe wall thickness is less than 50% of the original thickness (or the pit depth is greater than 50% of the pipe wall thickness) then the piping system is considered failed.